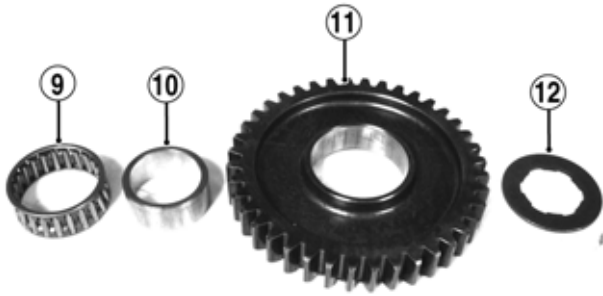
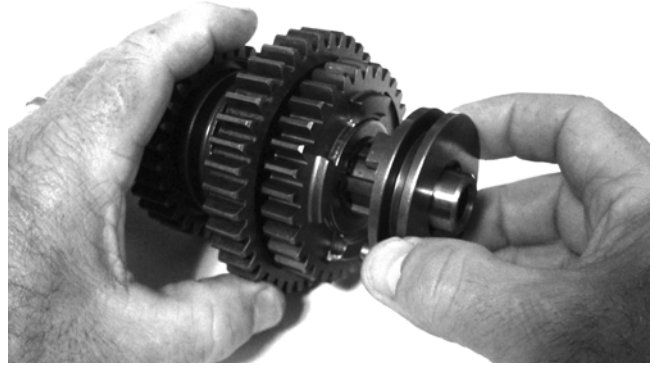


3. Install the low driven bushing (10), bearing (9), and gear (11) on the countershaft; then install splined washer (12).

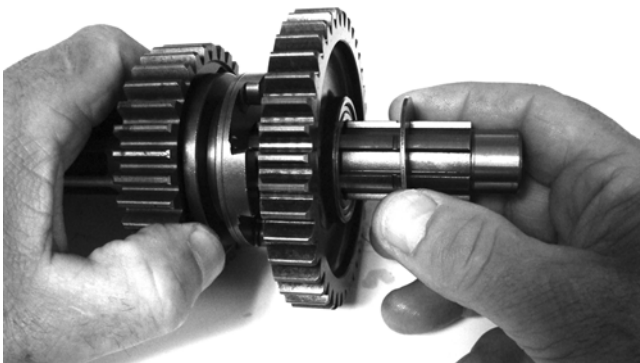


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5. Install the reverse dog on the shaft; then place the shift forks and shift shaft into position.

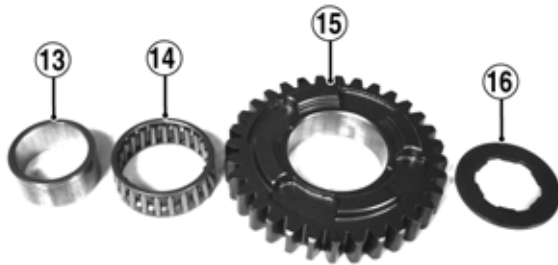


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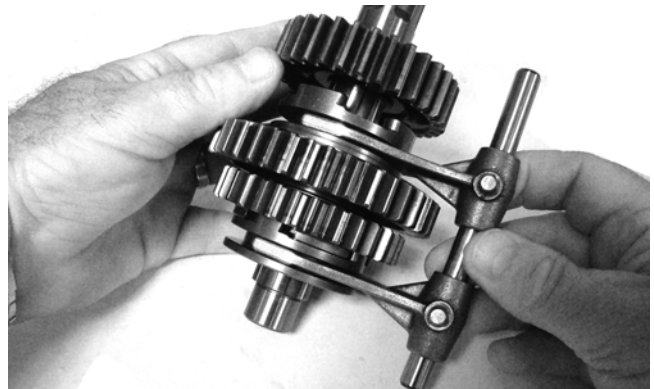


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4. Place the reverse driven bushing (13) onto the shaft; then install the bearing (14), gear (15), and splined washer (16). Secure with a snap-ring.



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■NOTE: The countershaft assembly is now ready to be installed.

Assembling Crankcase Half

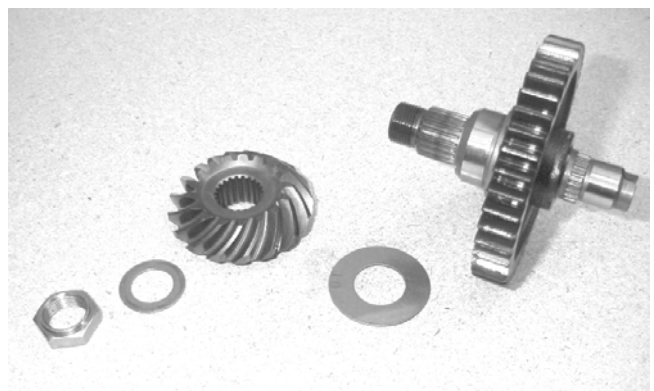
■NOTE: For ease of assembly, install components on the right-side crankcase half.

■NOTE: If the output shaft was removed, make sure that the proper shim is installed.

1. Install the output shaft into the crankcase making sure the two gears, shim, washer, and nut are in the correct order.



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