

4. Measure:

- rocker arm shaft outside diameter
Out of specification → Replace.



Rocker arm shaft outside diameter

11.981 ~ 11.991 mm
(0.4717 ~ 0.4721 in)

5. Calculate:

- rocker-arm-to-rocker-arm-shaft clearance

NOTE: _____

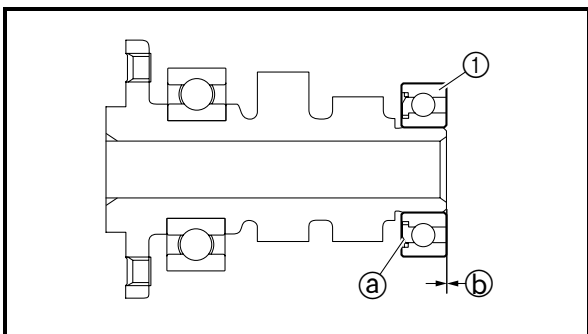
Calculate the clearance by subtracting the rocker arm shaft outside diameter from the rocker arm inside diameter.

Out of specification → Replace the defective part(s).



Rocker-arm-to-rocker-arm-shaft clearance

0.009 ~ 0.037 mm
(0.0004 ~ 0.0015 in)



EAS00243

INSTALLING THE CAMSHAFT AND ROCKER ARMS

1. Install:

- bearing ①
(onto the cylinder head)

NOTE: _____

- Apply engine oil to the bearing.
- Install the bearing so that the seal is facing ② the camshaft.



Installed depth ②
0 mm (0 in)