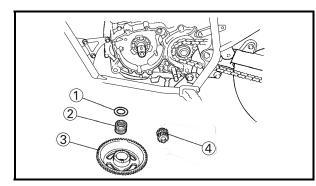
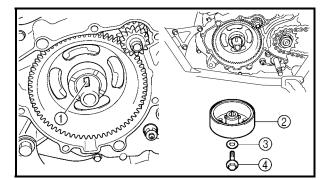
## PICKUP COIL ROTOR AND STARTER CLUTCH





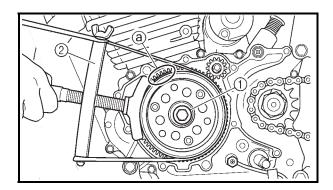


## INSTALLING THE PICKUP COIL ROTOR

- 1. Install:
  - Washer ①
  - Bearing ②
  - Starter wheel gear ③
  - Starter idle gear 2 ④
- 2. Install:
  - Woodruff key ①
  - Pickup coil rotor ②
  - Washer ③
  - Pickup coil rotor bolt ④

## NOTE: \_

- Clean the tapered portion of the crankshaft and the rotor hub.
- When installing the rotor, make sure the woodruff key is properly seated in the key way of the crankshaft.



- 3. Tighten:
  - Pickup coil rotor bolt (1)



Pickup coil rotor bolt 60 Nm (6.0 m•kg, 44 ft•lb)

## NOTE: \_

- Tighten the pickup coil rotor bolt ① while holding the rotor with a sheave holder ②.
- Do not allow the sheave holder to touch the projection on the rotor (a).

