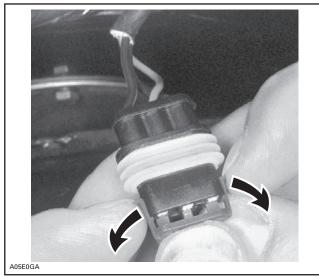
After procedure is completed, ensure engine idle speed with engine hot is 1800 - 2000 RPM. Stop the engine.

ACCESS TO MPEM CONNECTORS

Fan Cooled Models

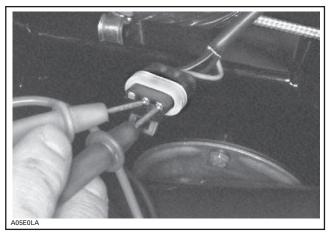
To ease electrical readings on MPEM connectors, connector cap must be removed.

Hold connector in hands then lift both tabs to remove connector cap.



LIFT TABS TO REMOVE CAP

Insert multimeter probes into connector.



TEST USING MULTIMETER PROBES

SYSTEM TESTING

IGNITION SYSTEM TESTING SEQUENCE

In the case of ignition problems, check the following in the prescribed order until the problem can be solved.

- 1. Sparking/spark plug condition.
- 2. Electrical connectors.
- 3. Ignition switch, DESS switch or tether cut-out switch and engine cut-out switch.
- 4. Ignition generator coil.
- 5. Trigger coil.
- 6. MPEM voltage (liquid cooled models only).
- 7. High voltage coil (liquid cooled models only).
- 8. Buzzer testing.

LIGHTING SYSTEM TESTING SEQUENCE

- 1. Electrical connectors.
- 2. Magneto output (lighting generator coil).

Testing Conditions

Voltage measurements are always taken upon vehicle starting. Readings when the engine is running will be higher than indicated range. Part temperature must be approximately 20°C (68°F) (room temperature), otherwise readings could be distorted.

Analysis of Readings

Voltage Readings

When testing the different magneto components, it is important to take into consideration that readings vary according to the force applied onto the manual starter. It is therefore important to employ enough force upon each trial.

The reading must be 3 times within or above the range indicated in the corresponding table. If the reading is too low, the part is considered to be defective and must be replaced.