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## NOTICE

This manual was written by the Yamaha Motor Company primarily for use by Yamaha dealers and their qualified mechanics. It is not possible to put an entire mechanic's education into one manual, so it is assumed that persons using this book to perform maintenance and repairs on Yamaha snowmobiles have a basic understanding of the mechanical concepts and procedures inherent in snowmobile repair technology. Without such knowledge, attempted repairs or service to this model may render it unfit to use and/or unsafe.

Yamaha Motor Company, Ltd. is continually striving to improve all models manufactured by Yamaha. Modifications and significant changes in specifications or procedures will be forwarded to all Authorized Yamaha dealers and will, where applicable, appear in future editions of this manual.

**SERVICE DEPT  
LEISURE VEHICLES & POWER  
PRODUCTS OPERATIONS  
YAMAHA MOTOR CO., LTD.**

## HOW TO USE THIS MANUAL PARTICULARLY IMPORTANT INFORMATION

This material is distinguished by the following notations.



The Safety Alert Symbol means **ATTENTION!**  
**BE ALERT!**  
**YOUR SAFETY IS INVOLVED!**

### **WARNING**

Failure to follow **WARNING** instructions could result in severe injury or death to the snowmobile operator, a bystander, or a person inspecting or repairing the snowmobile.